

## AUTOMATIC AIR AND GAS VENTS FOR LIQUID SYSTEMS

### AE31.2

(Carbon steel 1" x 1/2"; DN 25 x 15)

#### DESCRIPTION

The AE31.2 is a series of automatic vents designed to remove air or gases from water and other liquid systems, without requiring any external source of energy.

They are capable of handling significant loads during start-up while still being able to discharge smaller loads in continuous modulating operation with one single orifice.

These ball float type vents are manufactured in carbon steel, available with soft sealing, and can be used in combination with other air elimination and separation systems or directly applied at high points in the pipelines.

#### MAIN FEATURES

Suitable for start-up and continuous operation with one single orifice.

Allow fast and easy inline maintenance.

Corrosion resistant internal parts.

No balancing pipe required.

**OPTIONS:** Metal to metal sealing.  
Threaded connection on cover, closed with plug.  
HVV – Hand vent valve.

**USE:** Cold, hot and superheated water or other liquids compatible with the construction.

**AVAILABLE MODELS:** AE31.2-6, 14, 21 and 32 – carbon steel.

**SIZES:** 1" x 1/2"; DN 25 x 15.

**CONNECTIONS:** Female threaded ISO 7 Rp or NPT.  
Flanged EN 1092-1 PN 40.  
Flanged ASME B16.5 Class 150 or 300.  
Socket weld (SW) ASME 16.11.

**INSTALLATION:** Vertical installation.  
It must be installed absolutely vertically at the points in the plant where the air tends to collect.  
See IMI – Installation and maintenance instructions.

**MAX. ΔP:** AE31.2-6 – 6 bar  
AE31.2-14 – 14 bar  
AE31.2-21 – 21 bar  
AE31.2-32 – 32 bar



#### CE MARKING – GROUP 2 (PED – European Directive)

PN 40	Category
1" x 1/2" – DN 25 x 15	SEP

BODY LIMITING CONDITIONS		
FLANGED PN 40 / CLASS 300 *	FLANGED CLASS 150 **	RELATED TEMP.
ALLOWABLE PRESSURE	ALLOWABLE PRESSURE	
37,1 bar	17,7 bar	100 °C
33,3 bar	14 bar	200 °C
30,4 bar	12,1 bar	250 °C
27,6 bar	10,2 bar	300 °C

PMO – Maximum operating pressure: 32 bar.

TMO – Maximum operating temperature:

FPM / Viton valve sealing: 200 °C.

Metal to metal sealing: 250 °C.

Min. liquid specific weight: 0,75 kg/dm<sup>3</sup>.

\* Acc. to EN 1092-1:2018; \*\* Acc. to EN 1759-1:2004.

Body limiting conditions PN 40 or below, depending on the type of connection adopted. Rating PN 40 for threaded and SW versions.

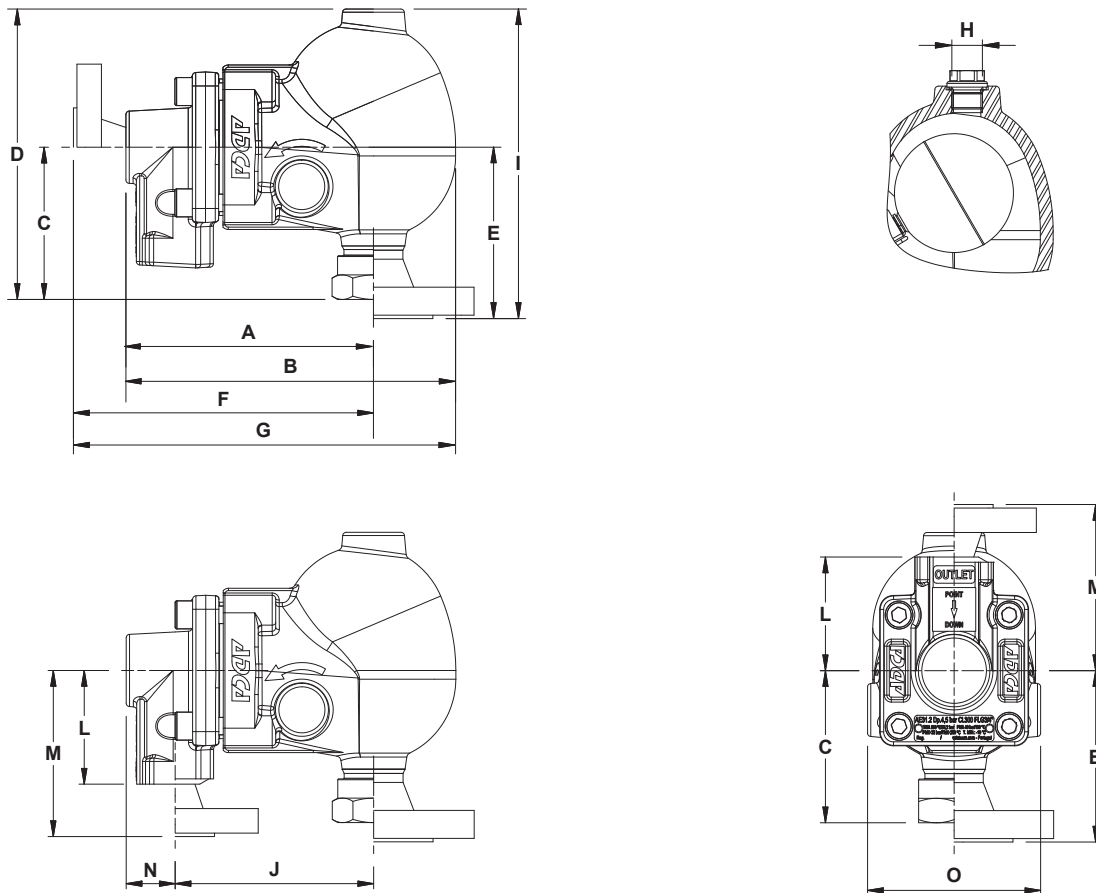
**FLOW RATE CAPACITY (NL/min)**

MODEL	SIZE	DIFFERENTIAL PRESSURE (bar)														
		0,1	0,5	1	2	4	6	8	10	12	14	16	18	21	25	32
AE31.2-6	1" x 1/2" – DN 25 x 15	97	212	266	388	648	907	–	–	–	–	–	–	–	–	–
AE31.2-14	1" x 1/2" – DN 25 x 15	46	100	125	183	306	428	551	673	795	918	–	–	–	–	–
AE31.2-21	1" x 1/2" – DN 25 x 15	33	72	90	132	220	308	396	484	573	660	748	837	969	–	–
AE31.2-32	1" x 1/2" – DN 25 x 15	15	33	41	60	101	141	182	222	263	303	344	385	446	527	669

Values shown refer to capacities of air discharge at 15 °C, under average atmospheric pressure (1013 mbar).

If the temperature of the air differs from 15 °C, the discharge capacity can be corrected by multiplying it by:  $\frac{288}{273 + T}$ , where T is the actual temperature in °C.

It may be assumed that the temperature of the air is equal to the temperature of the water.

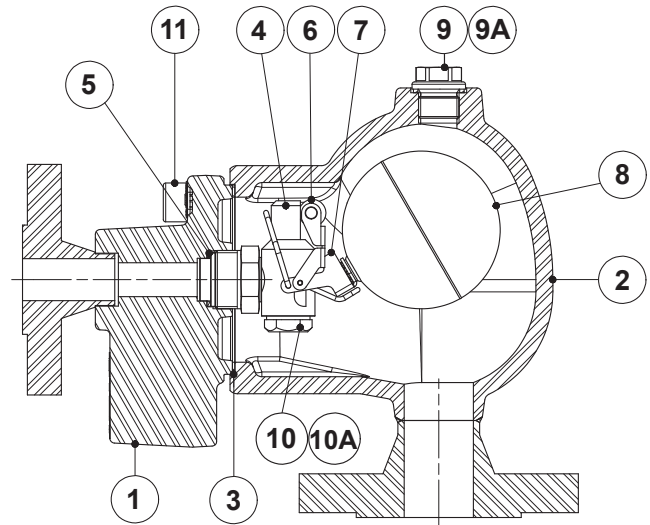


**DIMENSIONS (mm)**

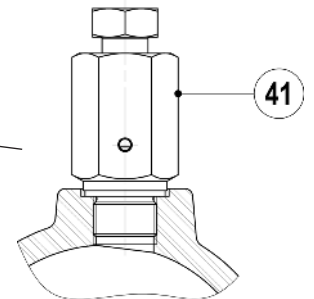
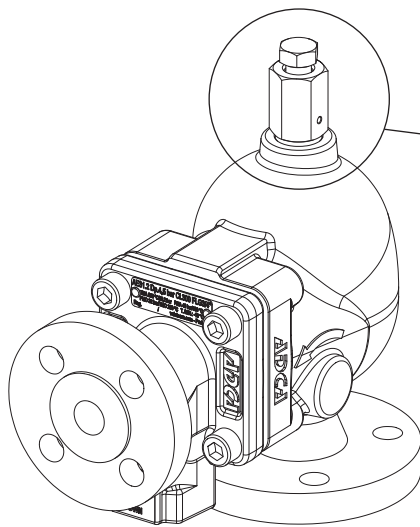
THREADED / SW											PN 40								
SIZE	A	B	C	D	H*	J	L	N	O	WGT. (kg)	E	F	G	H*	I	J	M	O	WGT. (kg)
1" x 1/2" – DN 25 x 15	168	243	141	214	3/8"	137	65	31	130	9	154	198	273	3/8"	227	137	95	130	11,4
CLASS 150										CLASS 300									
SIZE	E	F	G	H*	I	J	M	O	WGT. (kg)	E	F	G	H*	I	J	M	O	WGT. (kg)	
1" x 1/2"	169	203	278	3/8"	242	137	100	130	10,9	176	213	288	3/8"	249	137	110	130	12,1	

\* As standard, in versions with EN flanges or female ISO 7 Rp threads, these connections are female threaded ISO 228. In versions with ASME flanges, female NPT threads or SW, these connections are female threaded NPT.

MATERIALS		
POS. N°	DESIGNATION	MATERIAL
1	Body	P250GH / 1.0460
2	Cover	A216 WCB / 1.0619
3	* Gasket	Stainless steel / Graphite
4	* Seat	AISI 303 / 1.4305
5	* Gasket	Copper
6	* Valve ball	AISI 316 / 1.4401; Viton
7	* Lever	AISI 304 / 1.4301
8	* Float	AISI 304 / 1.4301
9	Plug	AISI 316L / 1.4404
9A	** Gasket	Copper
10	Plug	AISI 304 / 1.4301
10A	Gasket	Copper
11	Bolts	Zinc plated steel
41	Hand vent valve	AISI 303 / 1.4305; AISI 316L / 1.4404

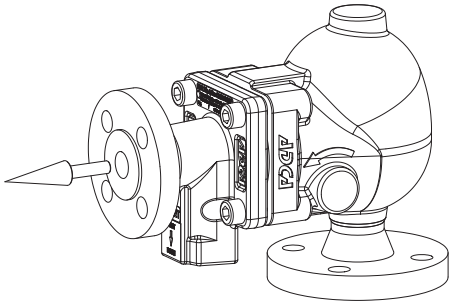


\* Available spare parts. \*\* Not applicable in NPT version.

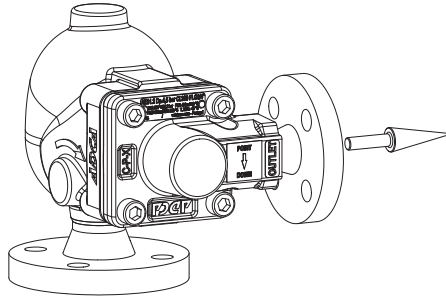


HVV - Hand vent valve

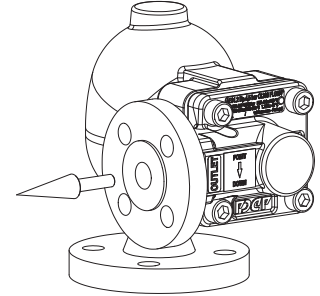
## FLOW DIRECTION



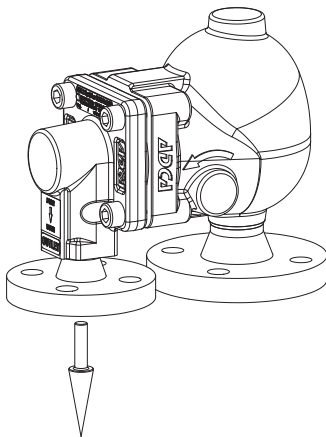
*VF - Vertical inlet / straight front outlet*



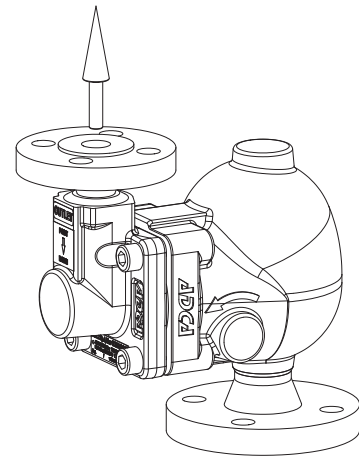
*VR - Vertical inlet / right side outlet*



*VL - Vertical inlet / left side outlet*



*VB - Vertical inlet / top to bottom outlet*



*VT - Vertical from bottom to top*

ORDERING CODES AE31.2											
Model	AE312	2	V	XX	VF	A	15	A	25	E	
AE31.2 – carbon steel	AE312										
<b>Differential pressure</b>											
6 bar		2									
14 bar		4									
21 bar		5									
32 bar		7									
<b>Valve sealing</b>											
FPM / Viton (standard)			V								
Metal to metal			M								
<b>Cover connections</b>											
None				XX							
3/8" threaded connections on top, closed with plug (mandatory if any options are considered)				10							
<b>Options</b>											
If any, these have specific separate ordering codes, please refer to the appropriate documentation											
<b>Flow direction</b>											
Vertical inlet / straight front outlet					VF						
Vertical inlet / top to bottom outlet					VB						
Vertical inlet / right side outlet					VR						
Vertical inlet / left side outlet					VL						
Vertical from bottom to top					VT						
<b>Outlet pipe connection</b>											
Female threaded ISO 7 Rp						A					
Female threaded NPT						C					
Socket weld (SW) ASME 16.11						H					
Flanged EN 1092-1 PN 40						N					
Flanged ASME B16.5 Class 150						U					
Flanged ASME B16.5 Class 300						V					
<b>Outlet size</b>											
1/2" or DN 15							15				
<b>Inlet pipe connection</b>											
Female threaded ISO 7 Rp								A			
Female threaded NPT								C			
Socket weld (SW) ASME 16.11								H			
Flanged EN 1092-1 PN 40								N			
Flanged ASME B16.5 Class 150								U			
Flanged ASME B16.5 Class 300								V			
<b>Inlet size</b>											
1" or DN 25									25		
<b>Special valves / Extras</b>											
Full description or additional codes have to be added in case of a non-standard combination										E	